

# Formulate 20' Flip - Kit 03

## FLIP-03

Flip™ 20ft exhibits incorporate layered, staggered walls that are connected to create a unique, dimensional and versatile display. Double-sided graphics enable you to feature a different look, brand or messaging so you can **SPIN** from front to back or use as a creative space divider for a larger space. With an easy graphic change, you can also **FLIP** from top to bottom to create a new, different exhibit and look for your next event.



## features and benefits:

- State-of-the-art 30mm aluminum tube frame with sturdy internal spigot assembly
- Easy to store and ship
- Quick to set up
- Kit includes: one frame, dye-sublimated zipper pillowcase graphics, and two wheeled molded OCE storage cases
- Lifetime hardware warranty against manufacturer defects

## dimensions:

Hardware	Graphic
<p>Assembled unit: 239.1076"w x 95.89"h x 30.77"d 6073mm(w) x 2435mm(h) x 782mm(d)</p> <p>Approximate weight (includes graphic): 81.48 lbs / 37 kg</p>	<p>Total visual area: <b>Panel A:</b> 114.384"w - 86.534"w x 94.48"h <b>Panel B:</b> 114.384"w - 86.534"w x 94.48"h <b>Panel C:</b> 29.01"w - 43.607"w x 94.48"h</p> <p>Please be sure to include a 2" bleed around the perimeter.</p>
<p>Shipping</p> <p>Shipping dimensions - ships in two cases: 2 OCE cases: 18"l x 18"w x 40"h up to 66"h 457mm(l) x 457mm(w) x 1016mm(h) up to 1675mm(h)</p> <p>Approximate shipping weight (with cases): 123.48 lbs / 56 kg</p>	<p>Refer to related graphic template for more information.</p> <p>Visit: <a href="http://www.exhibitors-handbook.com/graphic-templates">www.exhibitors-handbook.com/graphic-templates</a></p>

## additional information:

Graphic material:  
dye-sublimated zipper pillowcase graphics



[www.display-setup-animations.com](http://www.display-setup-animations.com)

We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.

## Flip Kit 03 Graphic Options:

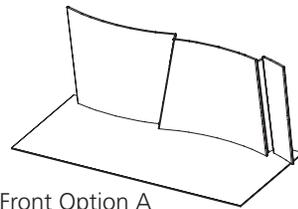
Double-sided graphics for the **SPIN** option work great for an island display or can be re-purposed at a different tradeshow. The graphics will be printed sewn together as a pillowcase.

Double-sided graphics for the **FLIP** option work great for utilizing the same booth for multiple tradeshow or events. The graphics will be printed sewn together as a pillowcase. Please note that the "flipped" backside of the graphics will be sewn upside down. Also, one side will have zippers on the bottom but when flipped, they will be located on the top.

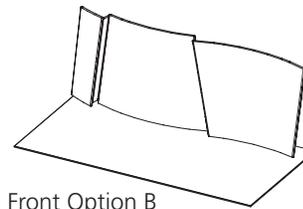
Double-sided Option 3 **SPINS & FLIPS** in orientation and requires purchasing 2 sets of single sided graphics. All graphics are printed on our power stretch.

Step 1: Pick a desired front view for your kit.

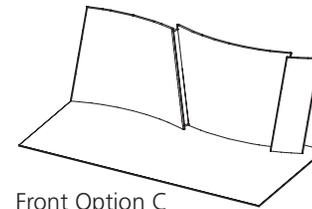
If only ordering a single sided graphic, you will be done completing this form after this step.



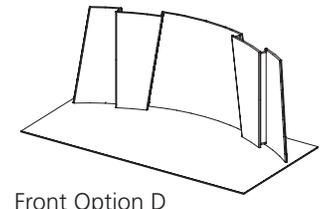
Front Option A



Front Option B

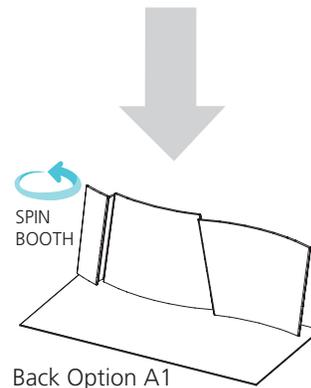


Front Option C

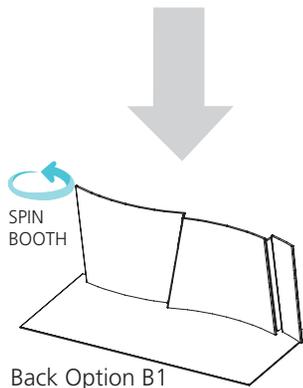


Front Option D

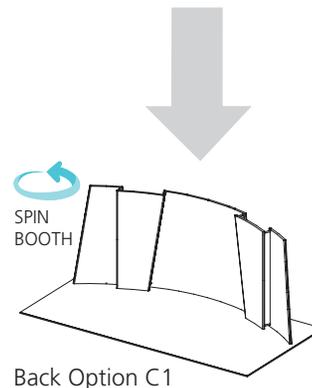
Step 2: If only ordering a double-sided graphic, please select one of the options for the backside listed below.



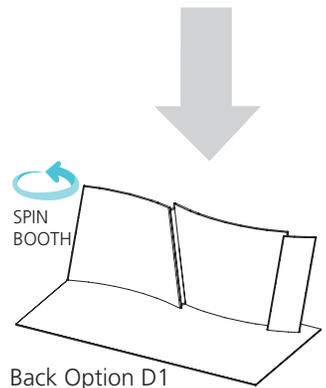
Back Option A1



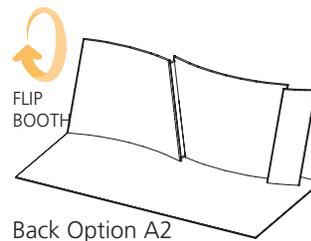
Back Option B1



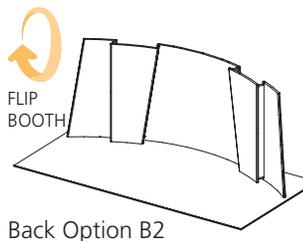
Back Option C1



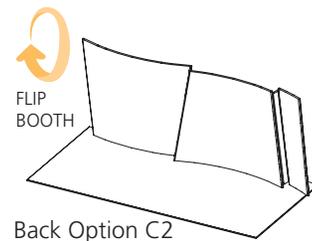
Back Option D1



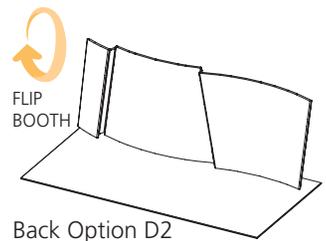
Back Option A2



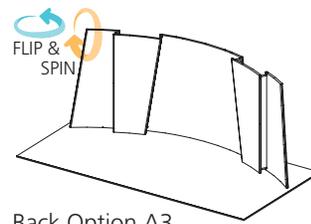
Back Option B2



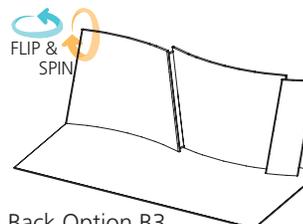
Back Option C2



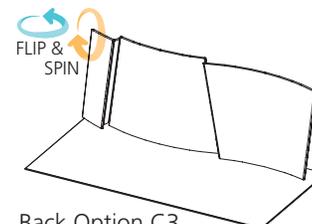
Back Option D2



Back Option A3



Back Option B3



Back Option C3

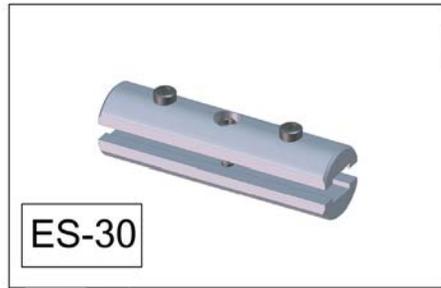


Back Option D3

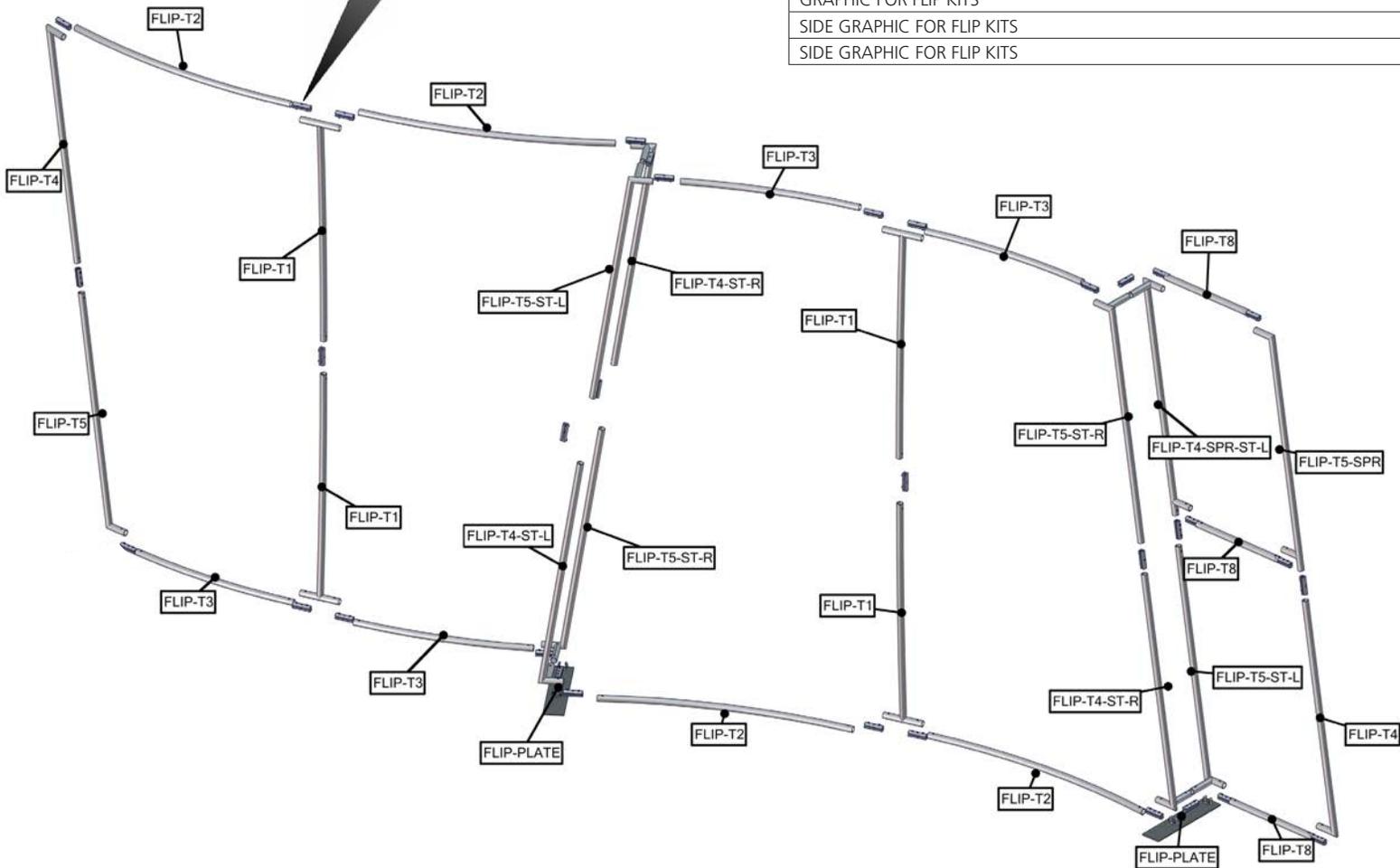
\*Option 3 requires 2 sets of single sided graphics

Parts Included

Part Label	Qty	Part Code
EXPANDING SPIGOT FOR 30MM TUBE	x34	ES-30
STEEL PLATE FOR FLIP KIT	x2	FLIP-PLATE
30MM X 5' CURVED SPREADER TUBE	x4	FLIP-T1
30MM X 5' CURVED TUBE	x4	FLIP-T2
30MM X 4' CURVED TUBE	x4	FLIP-T3
30MM X 5' CURVED TUBE 82 DEG WITH STANDOFF LEFT	x1	FLIP-T4-ST-L
30MM X 5' CORNER TUBE 82 DEG WITH SPREADER AND STANDOFF LEFT	x1	FLIP-T4-SPR-ST-L
30MM X 5' CORNER TUBE 82 DEG	x2	FLIP-T4
30MM X 5' CORNER TUBE 82 DEG WITH STANDOFF RIGHT	x2	FLIP-T4-ST-R
30MM CORNER TUBE WITH SPREADER LEFT SIDE	x2	FLIP-T5-ST-L
30MM CORNER TUBE WITH SPREADER RIGHT SIDE	x2	FLIP-T5-ST-R
30MM X 5' CORNER TUBE 98 DEG WITH SPREADER	x1	FLIP-T5-SPR
30MM X 5' CORNER TUBE 98 DEG	x1	FLIP-T5
30MM X 508 TUBE	x3	FLIP-T8
GRAPHIC FOR FLIP KITS	x2	FLIP-G2
SIDE GRAPHIC FOR FLIP KITS	x2	FLIP-G3
SIDE GRAPHIC FOR FLIP KITS	x1	FLIP-G1



ES-30

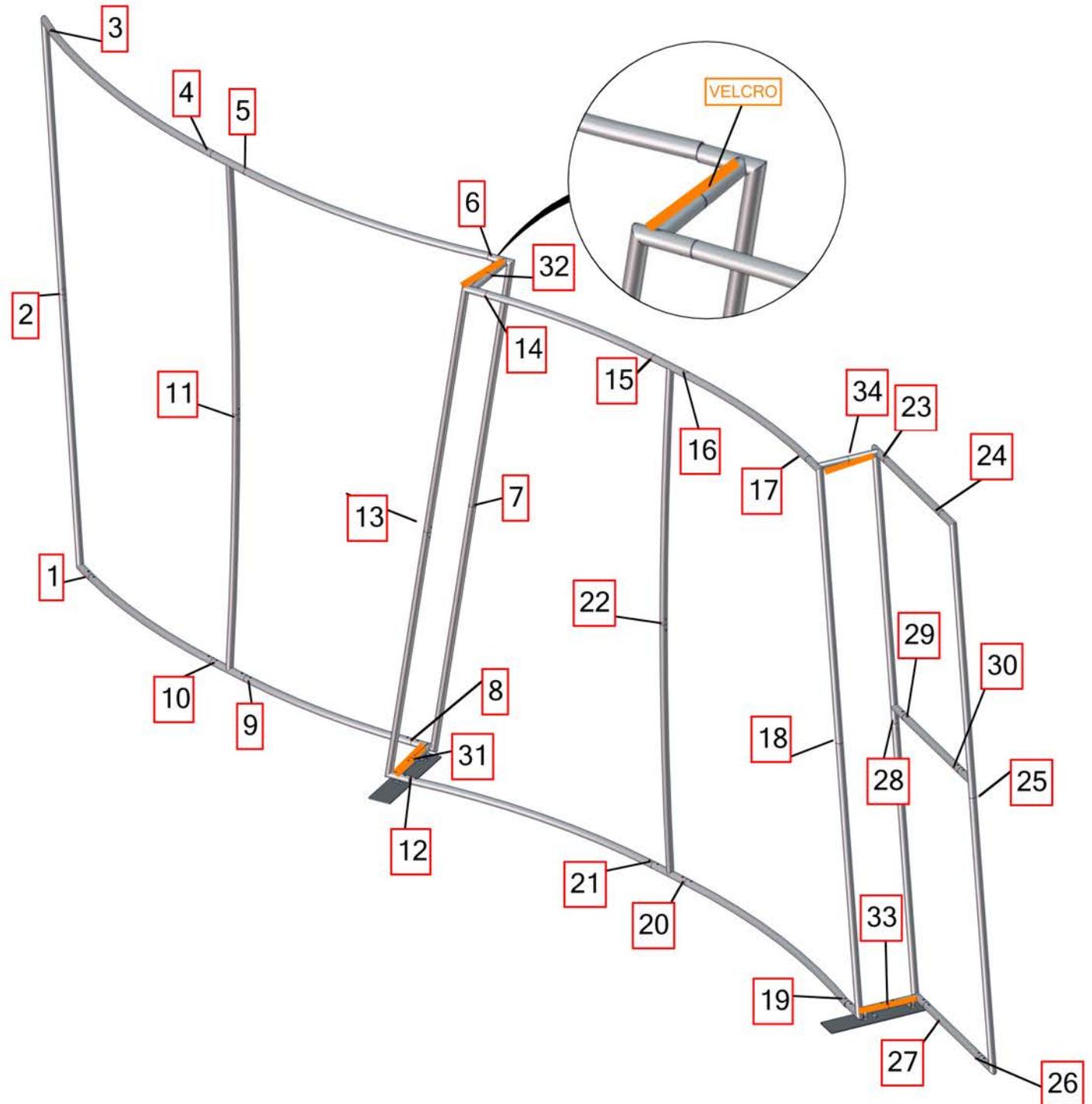
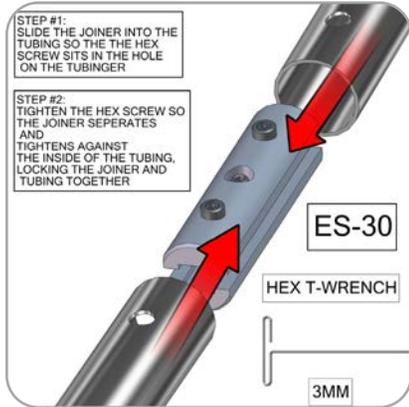


### Flip Kit 03

#### Frame Assembly:

Assemble unit by laying tubes flat on the floor. Connect the tube rails following the labels by matching number to number. See detailed drawing on right and on following page.

Slide joiner into tubing so hex screw sits in hole on tube. Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.



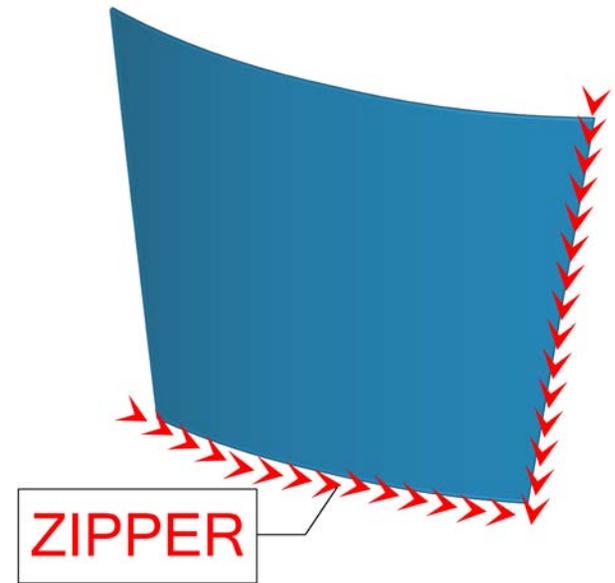
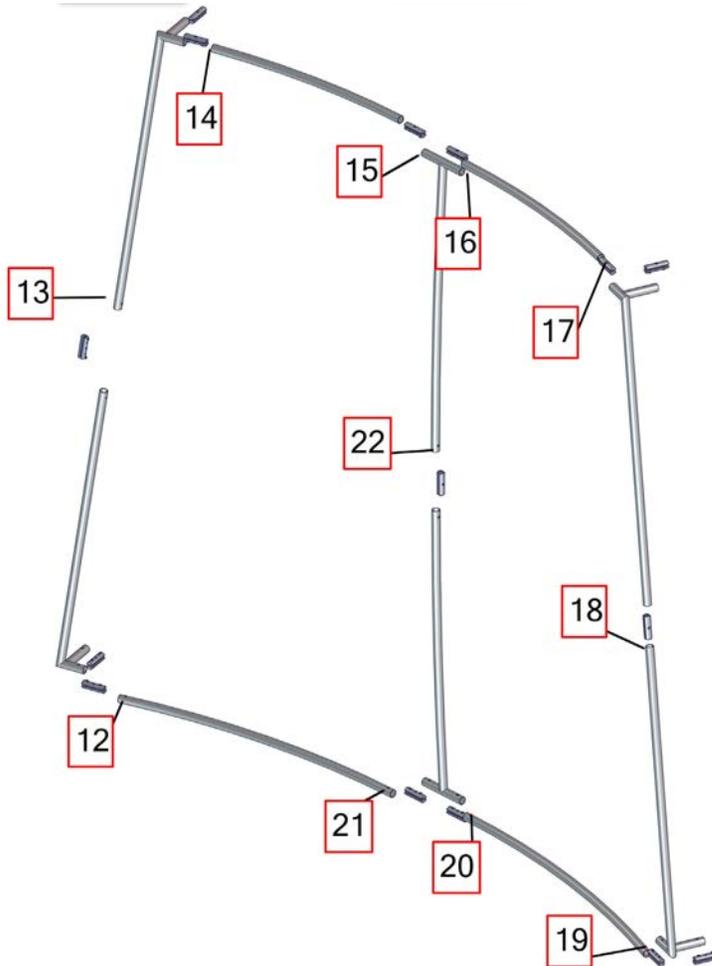
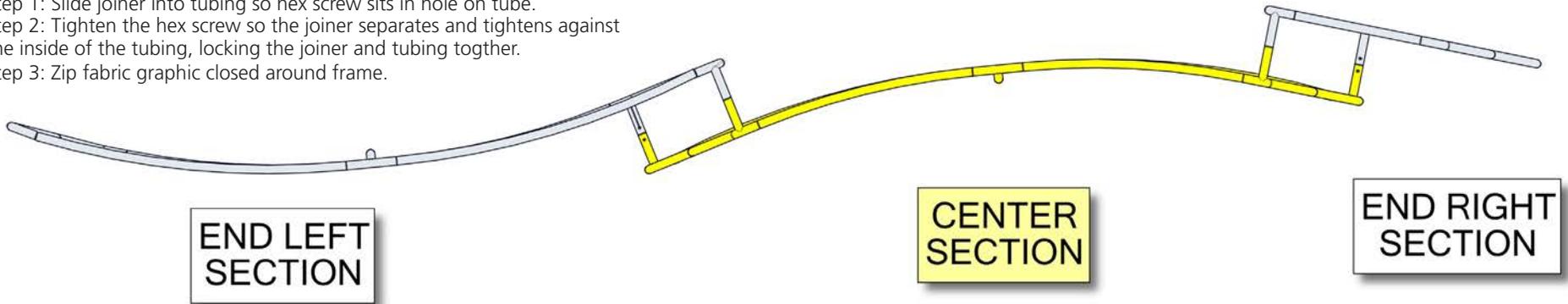
## Flip Kit 03

### Center Section Assembly:

Step 1: Slide joiner into tubing so hex screw sits in hole on tube.

Step 2: Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.

Step 3: Zip fabric graphic closed around frame.



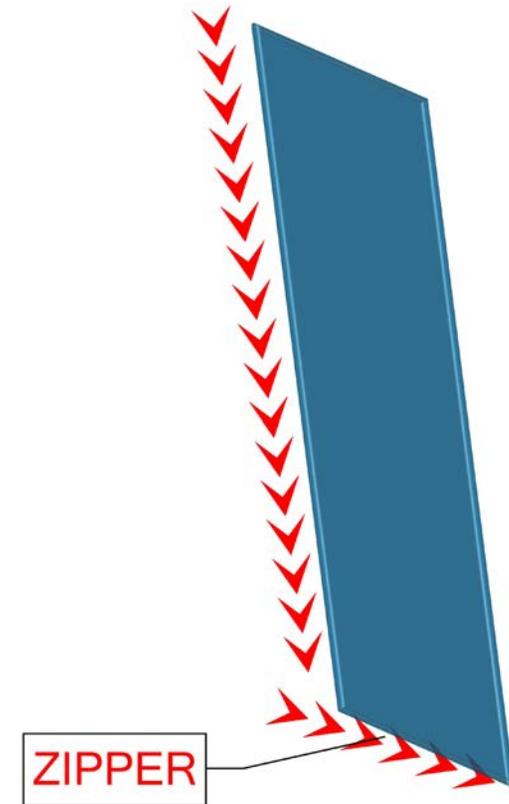
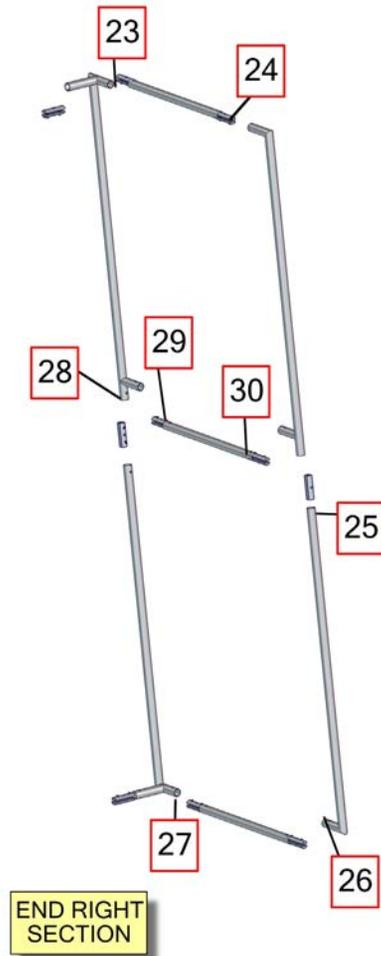
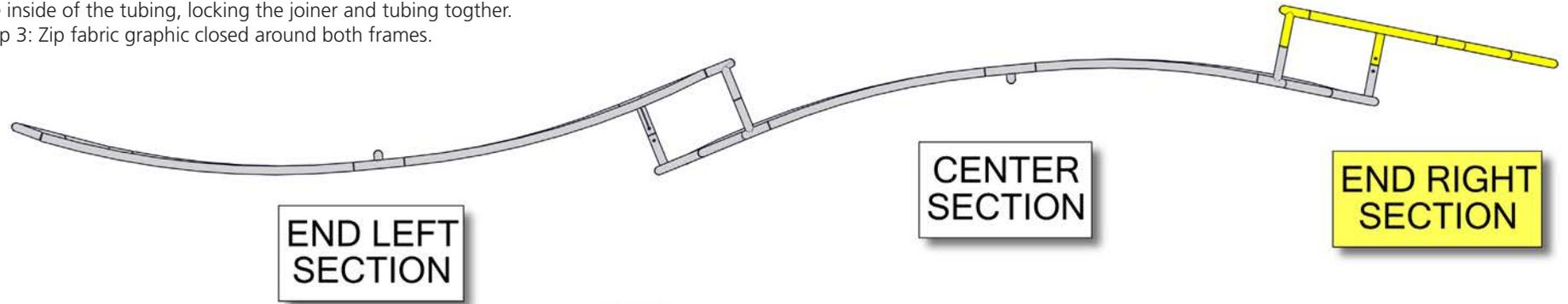
## Flip Kit 03

### End Right Section Assembly:

Step 1: Slide joiner into tubing so hex screw sits in hole on tube.

Step 2: Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.

Step 3: Zip fabric graphic closed around both frames.



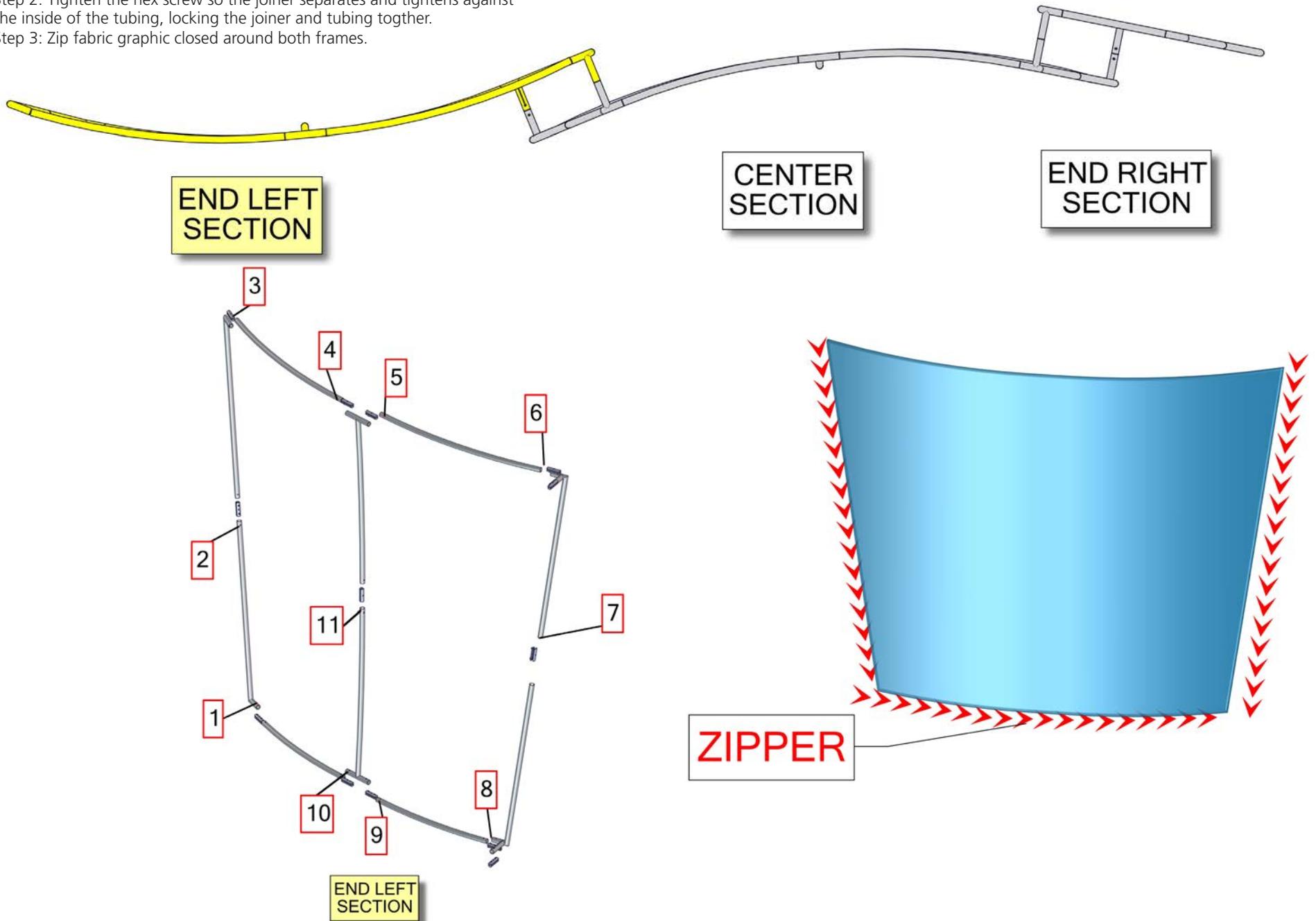
## Flip Kit 03

### End Left Section Assembly:

Step 1: Slide joiner into tubing so hex screw sits in hole on tube.

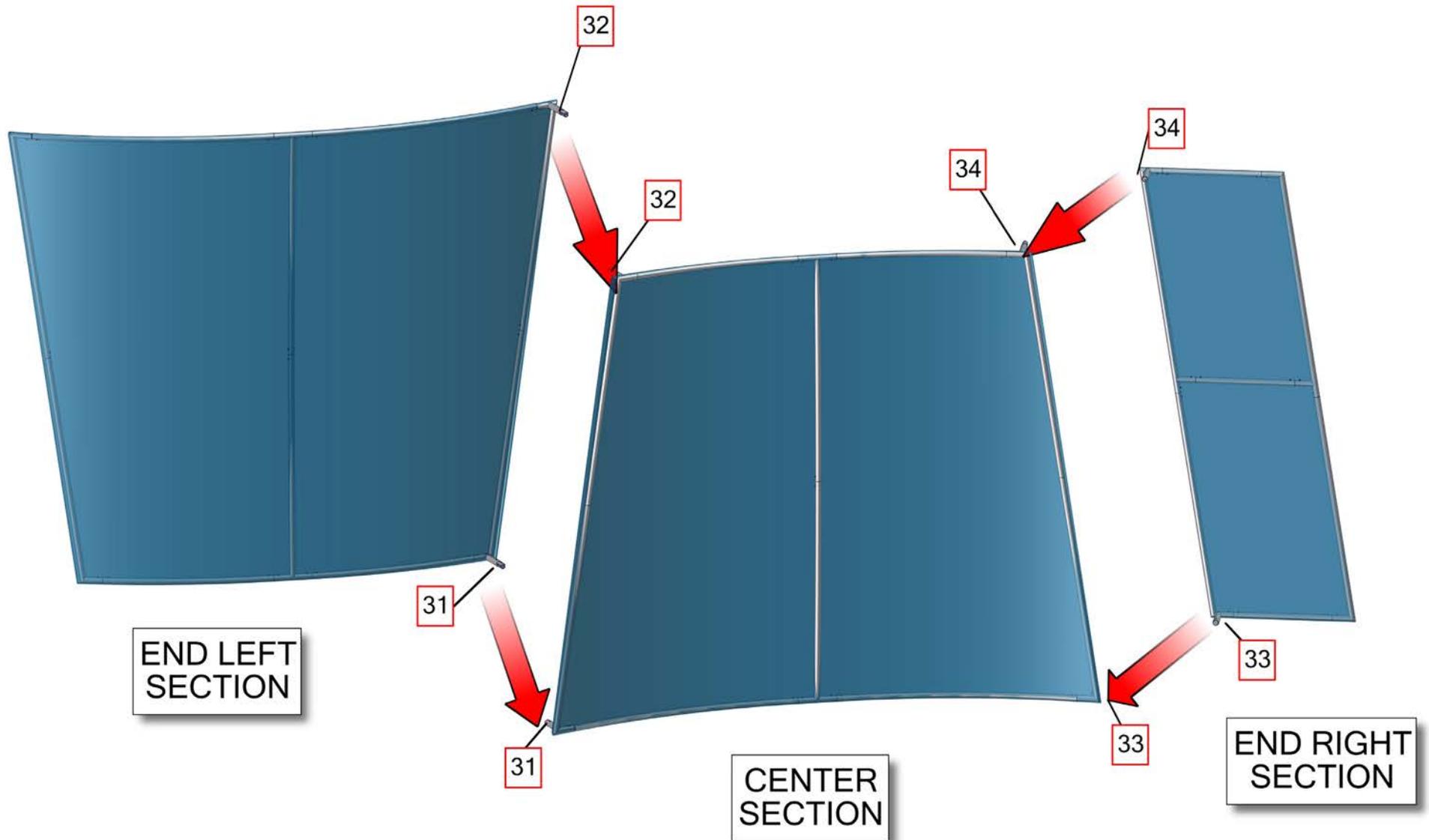
Step 2: Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.

Step 3: Zip fabric graphic closed around both frames.



### Flip Kit 03

Connect the end sections to the middle sections and then the middle sections to the center section. Fabric graphic should already be on each individual panel. Connect the tube rails by pressing the push pin buttons in and slide over (see detailed drawing below) following the number labels listed matching number to number.



### Flip Kit 03

Step 1: Install fabric side panels with velcro on top & bottom as shown in diagram below.

Step 2: Attach FLIP-PLATE feet for support in locations as shown.

